High Efficiency Boilers & Water Heaters

XTherm®
ULTRA HIGH EFFICIENCY

**Models
1005, 1505, 2005**

Up to **99%** thermal efficiency!

Can be vented with PVC pipe – D32 Option or Centrotherm Polypropylene (D-33)

X*treme performance powered by*

Raypak®
A Rheem® Company

Proudly made in the U.S.A

Xtreme Performance

Up to **99%** thermal efficiency!

Think Green

Think Raypak

Raypak's Next Generation Condensing Modulating Heater

Time-honored technologies unite with cutting-edge advancements in Raypak's new XTherm® modulating vertical heater. Never before has a vertical heater provided both the installer and building owner such installation flexibility, ease-of-commissioning, reliability and long-term performance. Small space, not a problem. The XTherm has one of the smallest installed footprints of any vertical condensing heater. Our compact design makes it the perfect choice for those hard to reach retrofit projects. Raypak's XTherm is built with commercial-grade components and materials. From our steel channel base to our stainless steel flue wrapper, and condensing heat exchanger, you can tell the XTherm is built to last. It's easy to handle and install, but still user friendly to service. Now is the perfect time to take a closer look at Raypak.

Flexibility

Industry-leading vent length allowances afford greater vent location options, thus reducing wasted space. Vent versatility is further enhanced by the self-tuning combustion system which compensates for unusual chimney and vent configurations.

Category IV -CSA-certified 96% efficiency at full fire for hydronic boilers and 97% for domestic hot water heaters *(Up to 99% at part load!)* When the job requires high efficiency, XTherm meets your needs.

At the heart of every Raypak XTherm is a unique integral evaporator system - the first defense against condensation in the non-condensing heat exchanger. Raypak's evaporator system collects and re-evaporates condensate which may form during initial start-up.

True Modulation

Modulation is nothing new to Raypak, we have honed our gas modulation experience for over 60 years. The Raypak XTherm will precisely track the heating load with it's built-in TempTracker Mod control, eliminating costly overshooting. Utilizing the latest European technology for the combustion components, the optimum fuel-air ratio is maintained throughout the entire range of the load-tracking opera-

tion. Our smooth 4:1 turndown ensures efficiency is maintained throughout the firing rate and actually increases during part load, right when you want it! The XTherm automatically self-tunes to accommodate the widest range of gas supply pressures. The high quality integrated blower-gas valve is self-correcting and allows smooth operation with fluctuating gas supply pressures. The Raypak XTherm is cutting edge technology with atmospheric simplicity.

Key Features

- 3 models from 1,000,000 to 2,000,000 BTUH
- AB-1953 low lead certified
- 96% thermal efficiency hydronic and 97% domestic hot water
- Minimum continuous inlet water temperature (50°F)
- Modulating gas valve and burner, up to 4:1turndown
- Small footprint, less than 11 square feet
- On-board diagnostic center, real English, no codes.
- All models indoor/outdoor certified
- Complete cabinet protects all controls and wiring
- Meets all current Low NOx regulations
- Suitable for altitudes up to 10,000 ft. (derate above 5,000 ft.)
- Water heater models are equipped with all copper and bronze waterways.
- Boiler models are equipped with cast iron headers and pumps with the option to upgrade to bronze. All other waterway plumbing is copper.
- 0-10 VDC Remote set point BMS Interface
- 0-10 VDC Direct Drive
- Vent with:
    Catergory IV stainless steel
    Centrotherm® Polypropylene (D-33)
    PVC (D-32)

1. Low Voltage Wiring Terminal
Up front and easy to get to. Makes sensor wiring and BMS wiring simple and clean.

2. On Board Diagnostic Center
Factory-mounted standard equipment. Gives relevant service feedback as well as possible solutions to clear the fault. All in plain English, no cryptic codes to decipher. The control also stores up to 16 faults in its history file for the service technician to review.

3. TempTracker Mod Controller
Standard equipment on the XTherm. This factory-mounted multi-function control delivers precise load-tracking with selectable mode displays that are easy to access and read.

4. Combustion Air Fan
Cast aluminum, non-sparking construction. The state-of-the-art variable speed fan is controlled by the TempTracker Mod and works in smooth harmony with the main gas valve.

5. Dungs Gas Valve
The XTherm uses a state-of-the-art main gas valve manufactured in Germany. This precision gas valve works in perfect unison with the combustion air fan. The result is silky smooth light-offs and a 4:1 turn down.

6. Flow Switch
Monitors water flow and provides safe shut down if water flow drops below the minimum required.

7. Vent Pressure Switch
Monitors vent pressure and provides safe shut down if back pressure is excessive.

8. Gas Inlet
The XTherm will operate at 100% full rate with gas pressures as low as 4.0″w.c.

9. Boiler Pump
Sometimes referred to as the primary pump. This pump keeps flow through the heat exchanger.

10. Water Outlet
With PRV and T & P gauge installed.

11. Water Inlet
The XTherm can accept 50°F continuous inlet water temperature.

12. Cold Water Run Pumps
The XTherm comes factory equipped with a built-in Cold Water Run system. This advanced water control system keeps the inlet water temperature to the non-condensing heat exchanger above 120°F, regardless of the incoming water temperature. It constantly self adjusts and regulates the incoming water flow while still maintaining a constant delta-T in the heat exchanger.

13. Flue Outlet
The stainless steel flue outlet is compatible with AL29-4C. PVC or CPVC vent material may be used in conjunction with the D-32 vent option on the XTherm. Also available with option D-33 Polypropylene vent material. Dramatically cut your installation costs by using these non-metallic vent materials.

14. 316L Stainless Steel Condensing Heat Exchanger
Recovers waste heat to boost efficiency into 96%+ range. The XTherm utilizes a high-grade stainless steel heat exchanger. This allows the corrosive combustion condensate to be collected safely without damaging the heater. There is a condensate disposal connection on the rear of the heater. The XTherm is also equipped with a condensate switch that will sense a blocked condensate drain, which protects the heater.

15. Vertical Non-Condensing Heat Exchanger
Cylindrical, multi-pass heat exchanger captures all radiant energy, eliminating the need for heavy refractory.

16. Drain Valve
One of two drain valves located at the bottom of the non-condensing heat exchanger. A third drain valve is located on the condensing heat exchanger. This allows for complete winterizing and drainage of the heater.
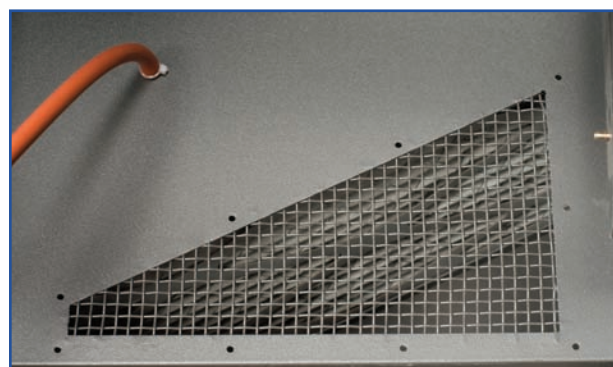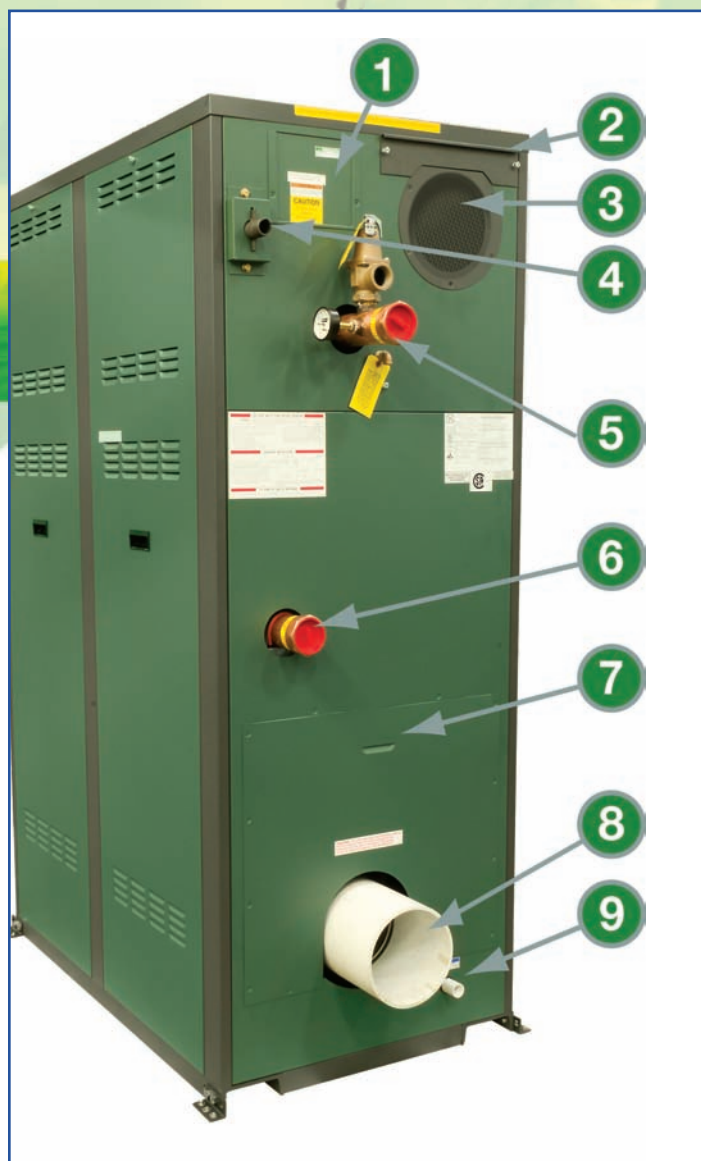
17. Viewing Port
Allows for easy burner inspection.

18. Weather-Proof Jacket
Heavy gauge galvanized steel with a UV-resistant Polytuf powder coat finish is impervious to weather and corrosion.

Xtreme Versatility

Can be installed indoor or outdoors!

Internal Air Intake

1. High Voltage Wiring Box
120VAC connections.

2. Removable Air Filter
Easy access and easily removable for inspection and replacement. 12"x20"high capacity filter is rated MERV 8.

3. Direct Vent Capability
Every XTherm is direct vent capable. By removing the air intake rear cover and screen, then installing the internal air plenum plug, your XTherm is ready for direct vent.

3a. Outdoor Cover
The outdoor intake air cover is standard. The combustion is drawn from inside the heater through the screened plenum openings. *See photo above right.*

4. Gas Inlet
The XTherm will operate at 100% full rate with gas pressures as low as 4.0"w.c.

5. Water Outlet

6. Water Inlet
The XTherm can accept as low as 50°F continuous inlet water temperature without damage to the non-condensing heat exchanger.

7. Access Panel to Cold Run Pumps
Easily removable access panel even when unit is plumbed in place. Provides full access to inspect and service the Cold Run Pump system and condensate drain switch.
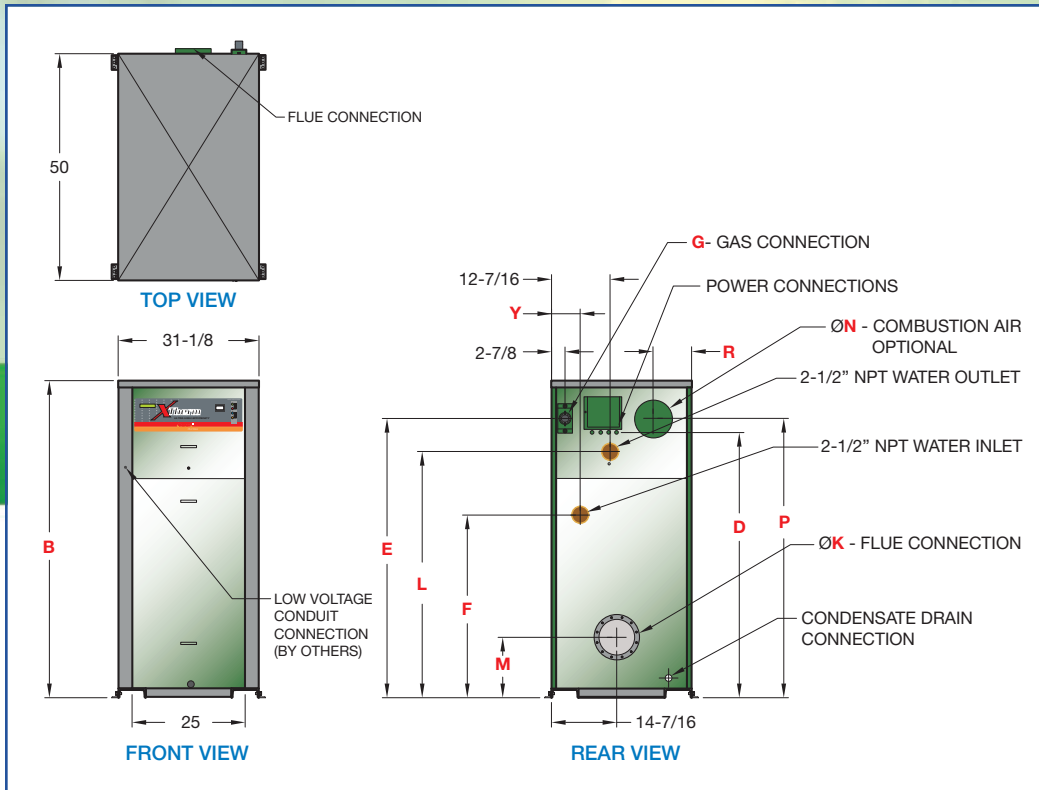
8. Flue Outlet
The stainless steel flue outlet is compatible with AL29-4C. For a dramatic cost reduction over Category IV stainless steel, PVC or CPVC vent material may be used in conjunction with the D-32 vent option. Also available with optional D-33 Polypropylene vent material.

9. Condensate Drain
3/4"-NPT PVC connection for condensate removal. Raypak offers condensate neutralizer kits that can be plumbed between the heater and the drain.

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Xtremely Small Footprint

TOP VIEW

50

FLUE CONNECTION

FRONT VIEW

31-1/8

B

25

LOW VOLTAGE CONDUIT CONNECTION (BY OTHERS)

REAR VIEW

12-7/16

Y

2-7/8

G- GAS CONNECTION

POWER CONNECTIONS

R

ØN - COMBUSTION AIR OPTIONAL

2-1/2" NPT WATER OUTLET

2-1/2" NPT WATER INLET

E

L

F

D

P

ØK - FLUE CONNECTION

CONDENSATE DRAIN CONNECTION

M

14-7/16

PHYSICAL DATA	Model	Dimensions (inches)												H-Models Hydronic		
		B Ht.	D	E	F	G* NPT	K Flue Ø	L	M	N C/A Ø	P	R	Y	Weight (lbs.)	Boiler Amps	Pump Amps†
	1005	55-1/8	45	47-1/8	36-1/2	1-1/4	6	40-1/16	11-1/2	6	47-1/8	8-1/16	6-1/16	1065	12	10
	1505	67-1/8	57	59-1/16	38-1/2	1-1/4	8	52-1/16	12-5/8	8	59-1/8	8-3/16	6-1/16	1234	12	14
	2005	81-1/8	71	71-3/16	38-1/2	2	8	64-1/16	12-5/8	8	73-1/8	8-3/16	6-1/4	1461	18	17

*For propane gas, all models are 1-1/4" NPT.
†Separate wiring connection required for pumps.

MBTUH	Model	MBTUH Input	Boiler		MBTUH Input	Water Heaters		Minimum Input
			Output	Efficiency		Output	Efficiency	
	1005	999	959	96%	999	969	97%	250
	1505	1500	1440	96%	1500	1455	97%	375
	2005	1999	1919	96%	1999	1939	97%	500

CLEARANCES	Heater Side		From Combustible Surfaces (min.)	For Service (recommended)
	Floor*		0	N/A
	Rear		12	36
	Right Side		1	24
	Left Side		1	1
	Front		24	24
	Top	Indoor	0	10
		Outdoor	Unobstructed	Unobstructed
	Vent Stack	Indoor	1	N/A
	Vent Cap	Outdoor	12	12

*Do not install on carpeting
Note: Local codes may require increased clearances

XTherm Model	Water Heater Power Requirements					
	Soft		Medium		Hard	
	Heater	Pumps	Heater	Pumps	Heater	Pumps
1005	12	10	12	10	12	14
1505	12	10	12	14	12	17
2005	18	17	18	17	N/A	N/A

Water hardness grains per gallon
Soft = 0-4 • Medium = 5-15 • Hard = 16-25

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Xtreme Pumping

Cold Water Run System

The XTherm comes standard with a state-of-the-art Cold Water Run system factory mounted and plumbed. Raypak's Cold Water Run system provides constant protection against condensation in the non-condensing heat exchanger. The system utilizes one or two variable speed pumps, depending on model size and type, to inject just the right amount of water from the main system loop into the heater to maintain the optimum inlet temperature. This allows the full capacity of the heater to be utilized to meet the system load, while at the same time continuously maintaining the optimum inlet water temperature to prevent condensation in the non-condensing heat exchanger. For models using the twin pump design, each pump acts independently giving the heater up to a 10:1 flow turndown. All of this keeps the condensate where it belongs, in the stainless steel condensing heat exchanger.

XTherm Model	Recovery Rates													
	Temperature Rise (°F)													
	20	30	40	50	60	70	80	90	100	110	120	130	140	150
1005	5,817	3,878	2,908	2,327	1,939	1,662	1,454	1,293	1,163	1,058	969	895	831	776
1505	8,733	5,822	4,367	3,493	2,911	2,495	2,183	1,941	1,747	1,588	1,456	1,344	1,248	1,164
2005	11,639	7,759	5,813	4,656	3,880	3,325	2,910	2,586	2,328	2,116	1,940	1,791	1,663	1,552

TYPE WH

XTherm®
ULTRA HIGH EFFICIENCY

Xtreme Control

Simple Serviceability

Raypak's easy-to-understand user interface, including on-board diagnostics and LED operating status lights, tells the technician all he needs to know. All service/repair components are readily accessible from the front or side for maximum installation flexibility. To enhance serviceability, the control box is completely removable allowing total access.
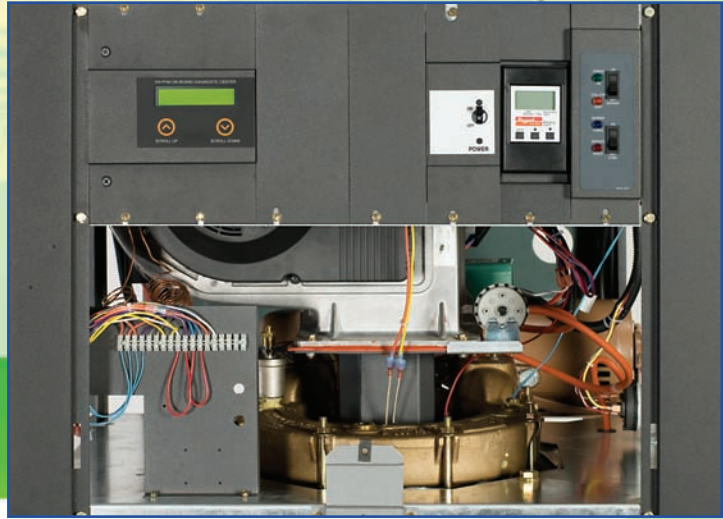
TempTracker Mod

Raypak's XTherm comes standard with TempTracker Mod. This control can be used for space heating and hot water supply with 8 application-specific modes to meet various applications, including outdoor reset for heating systems. The control monitors and displays inlet and outlet temperatures on all applications as well as monitors outdoor temperature when an outdoor reset mode is selected. Only Raypak's TempTracker Mod allows for a user definable outdoor reset ratio. Adjustable limits prevent over-cycling, saving energy and extending the life of the heater. Your XTherm is never down with a sensor failure thanks to Raypak's exclusive TempTracker software. It can operate with as little as one functioning sensor, keeping you up and running until service arrives.

- P or PID logic
- 0-10VDC setpoint input
- 0-10VDC direct drive input
- 4-20ma Output
- Building management direct control
- LCD display
- Freeze protection

On-Board Diagnostic Center

Raypak's XTherm comes equipped with a microprocessor-controlled diagnostic control center that displays its information on a 2x20 character LCD display in plain English. This control monitors system safeties, ignition faults and system status, while storing up to 16 reported faults. Raypak's diagnostic center also monitors the fault outputs of the ignition control, converting the flashing lights into real English faults that anyone can understand. The control is also equipped with a SPDT dry contact relay output that is switched anytime a safety fault occurs. This can be used for a heater alarm or a BMS safety interface.

Example Diagnostic Fault Report

> **Water Flow Sw Fault**
> **Check Boiler Pump, Purge Air, Replace Flow Switch**
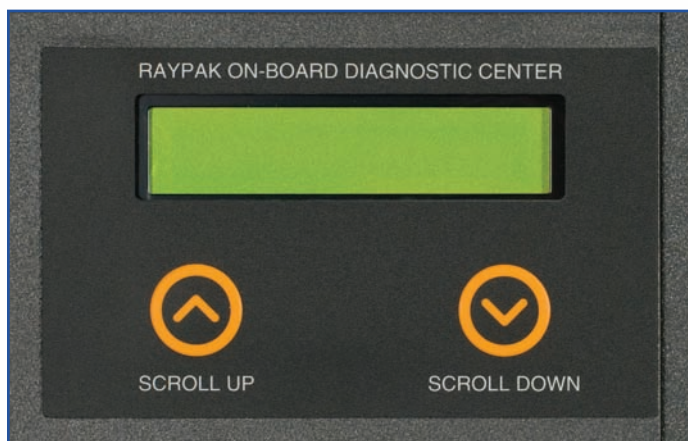
Diagnostic Information

Safety Faults
- Condensate Drain
- Manual High Limit
- Auto High Limit
- Low Water Cut-off
- Vent Pressure
- High Gas Pressure
- Low Gas Pressure
- Controller Alarm
- Flow Switch
- Blower Switch
- Factory Option
- External Interlock
- Cold Water Run

Ignition Control Faults
- Low Air
- Flame- No CFH
- Ignition Lockout
- Low HSI Current
- Low 24VAC
- Internal Control Fault

Raypak XTherm® ULTRA HIGH EFFICIENCY

		Water Heaters (Type WH)	Boilers (Type H)
HEAT EXCHANGER			
ASME, National Board Registered, 160 PSI	• HLW Stamp	●	N/A
Non Condensing Heat Exchanger	• H Stamp	N/A	●
Heat Exchanger Tubes (Non Condensing)	• Copper	●	●
	• Cupro Nickel	○	○
Bronze Headers		●	○
Cast Iron Headers		N/A	●
Stainless Steel Condensing Heat Exchanger	• U Stamp	●	●
Pressure Relief Valve (mounted on outlet)	• 60 PSI	○	●
	• 125 PSI	●	○
	• 30, 45, 75, 150 PSI	○	○
Temperature & Pressure Gauge		●	●
Pump	• 120V, Single-Phase	●	●
JACKET			
Indoor/Outdoor Certified		●	●
Vent Terminal	• Outdoor	○	○
	• Through-the-Wall	○	○
Fully-Enclosed Controls		●	●
Combustible Floor Rated		●	●
OPERATING CONTROLS			
120V Power Supply with 120V/24V Transformer		●	●
On/Off Switch		●	●
Programmable Pump Time Delay, Single-Phase	• Included in TempTracker Mod Controller	●	●
Terminal Block Connections (Front mounted)	• Enable / Disable	●	●
	• External Interlocks	●	●
	• 0-10 VDC Setpoint/Direct Drive Input dry contacts	●	●
LCD diagnostic display with 16-Event History (2x20 character display, reads in plain English)		●	●
Status Display Lights (4)		●	●
Temperature Controller with 3 Water Sensors	• TempTracker Mod (up to 4:1 Turndown)	●	●
	• Outdoor Reset Sensor	N/A	○
Multiple Boiler Controller	• TempTracker Mod+, up to 16 boilers	○	○
SAFETIES			
Hot Surface Ignition System	• 1-try	○	○
	• 3-try	●	●
High/Low Gas Pressure Switches		○	○
Blocked Vent and Air Pressure Switches		●	●
High Limit Switch	• Manual Reset, Fixed	●	●
	• Manual Reset, Adjustable	○	○
	• Automatic Reset, Adjustable	○	○
Low Water Cut-Off, 24V	• With Manual Reset and Test Buttons	○	○
Flow Switch		●	●
GAS TRAIN			
Modulating Combination Gas Valve		●	●
Combustion Air Blower		●	●
Additional Safety Valve	• Motorized (externally mounted)	○	○
	• Solenoid (externally mounted)	○	○
OTHER			
CSA-Certified Efficiency	• 96% at Full Fire	N/A	●
	• 97% at Full Fire	●	N/A
Air Filter		●	●
TruSeal Direct-Vent Ready		●	●
Alarm System		○	○
CSD-1 / GE GAP Control System		○	○
Low NOx	• Meets all current requirements	●	●
Cold Water Run	• Prevents condensation in non-condensing heat exchanger	●	●

●● = Standard   ○○ = Optional