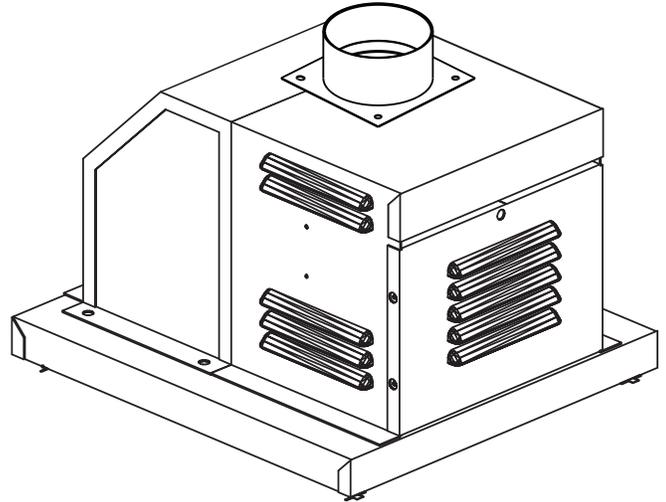


# INSTALLATION & OPERATING INSTRUCTIONS

## D-2 Power Vent



**For 181/182, 260/261, 330/331 & 400/401 – Boilers & Water Heaters**



**WARNING:** If these instructions are not followed exactly, a fire or explosion may result causing property damage, personal injury or death.

**FOR YOUR SAFETY:** Do not store or use gasoline or other flammable vapors and liquids or other combustible materials in the vicinity of this or any other appliance. To do so may result in an explosion or fire.

**WHAT TO DO IF YOU SMELL GAS:**

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

This manual should be maintained in legible condition and kept adjacent to the heater or in another safe place for future reference.

**Raypak**<sup>®</sup>  
A Rheem<sup>®</sup> Company

**Rev. 9** reflects the following:

**Changes to:** Illustration on front cover, Fig. 2 on page 5, Fig. 4 on page 7, Wiring Diagram on page 9, Wiring Diagram on page 11, Illustration on page 15, Illustrated Parts List on page 17

**Additions:** Wiring Diagram on page 10, Wiring Diagram on page 12

**Deletions:** None

---

# CONTENTS

<b>Warnings</b>	<b>3</b>
Pay Attention to These Terms	3
<b>Receiving Equipment</b>	<b>4</b>
<b>General Specifications</b>	<b>4</b>
<b>Installation</b>	<b>4</b>
<b>Mounting the Assembly</b>	<b>4</b>
<b>Wiring a Power Vent Assembly to an Appliance with IID Ignition</b>	<b>7</b>
<b>Venting</b>	<b>7</b>
<b>Wiring Diagrams</b>	<b>9</b>
182-260 WH1 (Atmospheric)	9
182-260 H4/W1 (Atmospheric)	10
181-261 WH1 (Lo NOx)	11
181-261 H4/W1 (Lo NOx)	12
330-400 H4/WH1 (Atmospheric)	13
331-401 H4/WH1 (Lo NOx)	14
<b>Sequence of Operation</b>	<b>16</b>
<b>Start Up Procedures</b>	<b>16</b>
<b>Draft Proving Switch</b>	<b>16</b>
<b>Illustrated Parts List</b>	<b>17</b>

## WARNINGS

### Pay Attention to These Terms

<b>DANGER:</b>	Indicates the presence of immediate hazards which will cause severe personal injury, death or substantial property damage if ignored.
<b>WARNING:</b>	Indicates the presence of hazards or unsafe practices which could cause severe personal injury, death or substantial property damage if ignored.
<b>CAUTION:</b>	Indicates the presence of hazards or unsafe practices which could cause minor personal injury or product or property damage if ignored.
<b>NOTE:</b>	Indicates special instructions on installation, operation, or maintenance which are important but not related to personal injury hazards.

**NOTE:** Minimum 18 AWG, 105°C, stranded wire must be used for all low voltage (less than 30 volts) external connections to the unit. Solid conductors should not be used because they can cause excessive tension on contact points. Install conduit as appropriate. All high voltage wires must be the same size (105°C, stranded wire) as the ones on the unit or larger.

## Receiving Equipment

On receiving your equipment, check the carton visually for external damage. If the carton is damaged, make a note on the Bill of Lading when signing for the equipment. Remove the complete assembly from the carton if it is damaged, and report the damage to the carrier immediately. Be sure that you receive the number of packages indicated on the Bill of Lading. Claims for shortages and damages must be filed with the carrier by consignee.

Purchased parts are subject to replacement only under the manufacturer's warranty. Debits for defective replacement parts will not be accepted and defective parts will be replaced in kind only per our standard warranties.

When ordering parts, you must specify Model Number of the unit. When ordering under warranty conditions, you must also specify date of Installation.

Raypak recommends that this manual be reviewed thoroughly before installing the D-2 Power Vent. If there are any questions which this manual does not answer, please contact your local Raypak Representative.

THIS MANUAL SHOULD BE MAINTAINED IN LEGIBLE CONDITION AND KEPT ADJACENT TO THE UNIT.

## General Specifications

The D-2 Power Vent Assembly is tested and certified to the latest edition of the American National Standard ANSI Z21.56. standard for pool heaters, Z21.10.3 for water heaters and Z21.13 for boilers.

The Power Vent Assembly is a fan assisted combustion system designed for application to Raypak Heater Models 181-401. The unit, when installed as directed, is capable of operating in applications such as through the wall venting and reduced horizontal and vertical vent pipe sizes in new and existing installations.

The D-2 Power Vent assembly includes a blower with a 120/240 volt 60 Hz 1.95/1.0A 3200 RPM motor, a plenum complete with a draft proving switch and a motor relay. When provided for field mounting the assembly is equipped with a wire harness.

**NOTE:** The D-2 Power Vent comes factory-wired for 120V, but can be field-converted for 240V operation. See wiring diagrams.

Model No.	Minimum Connection Diameter	Kit Number	Factory Wired
181/182	4"	008757	120V
260/261	4"	008757	120V
330/331	4"	008758	120V
400/401	4"	008758	120V

Table A: Draft Assembly Application and Kit Numbers

## Installation

The equipment must be installed in accordance with local codes, or in the absence of local codes with the latest edition of the National Fuel Gas Code, ANSI Z223.1, the National Electrical Code, ANSI/NFPA 70.

The equipment shall be installed in accordance with those installation regulations in force in the local area where the installation is to be made. These shall be carefully followed in all cases. Authorities having jurisdiction shall be consulted before installations are made.

## Mounting the Assembly

**Follow these instructions if the Power Vent venting system was purchased as an optional assembly kit.**

1. Remove existing pagoda top (outdoor units) or drafthood (indoor units). To remove the pagoda top, push the four brackets inward and pull up the pagoda top. The pagoda may then be discarded.
2. Unscrew the four screws holding the outer top using a phillips screw driver. Remove the jacket top.
3. Replace the inner stack adapter. If the heater had a drafthood installed previously, remove the inner stack adapter and replace it with the Power Vent stack adapter. Otherwise, install the Power Vent stack adapter.
4. Unscrew the access panel on the right side of the appliance. Set aside the screws with the access panel.
5. Remove the knurled screw holding the front door and set it aside with the door.
6. Mount the jacket top above the unit. Note: Do not install at this point.

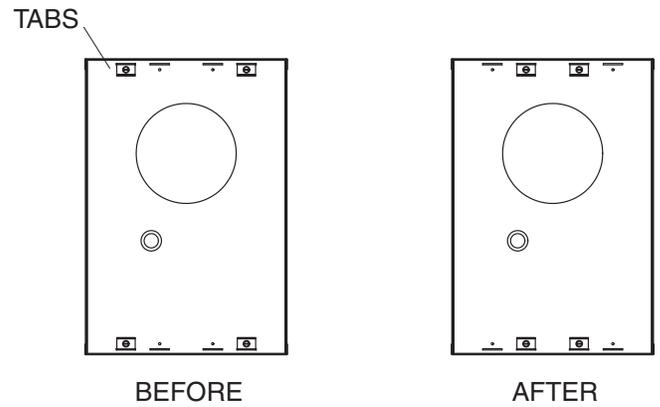
7. Mount the Power Vent on the outer top.

8. Route the conduit harness of the Power Vent thru the outer top hole, around the adapter towards the back of the unit. Continue routing the harness thru the corner slot, which leads to open area behind the access panel. Finally, route only the wire harness thru the 7/8" grommet hole located on the sway brace. Follow instructions on page 7 to wire the Power Vent. Note: Newer units have a 7/8" grommet located on the rain shield, which would eliminate routing the harness around the back corner.

9. Re-mount the jacket top to its original position and screw in the four screws holding it down to the appliance.

10. If the appliance is a 181, 182, 330 or 331, remove the tabs underneath the power vent using a 5/16" nut driver and relocate them closer to the center of the Power Vent as shown in Fig. 1.

11. Mount the Power Vent assembly bottom on the 6" vent as shown below. Twist the assembly downward. Snap the mounting brackets into their appropriate slot

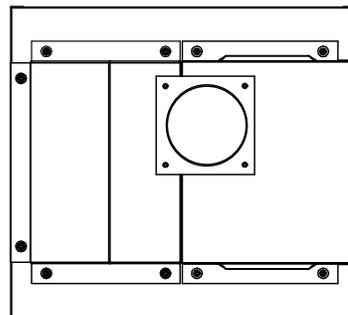


**Fig. 1: Reposition the Tabs as Necessary (see step 10)**

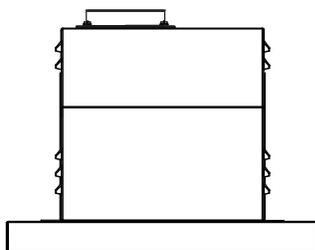
to hold the Power Vent in position. Note: While twisting you may notice some roughness, this is due to a tight seal between the 6" vent and the Power Vent flue box.

12. Re-mount the access panel.

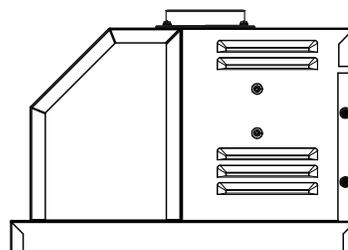
13. Re-mount the front door along with the knurled screw on the heater.



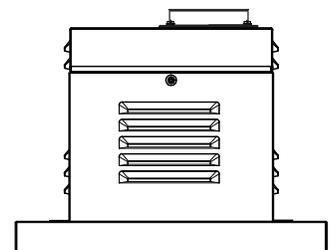
TOP VIEW



REAR VIEW

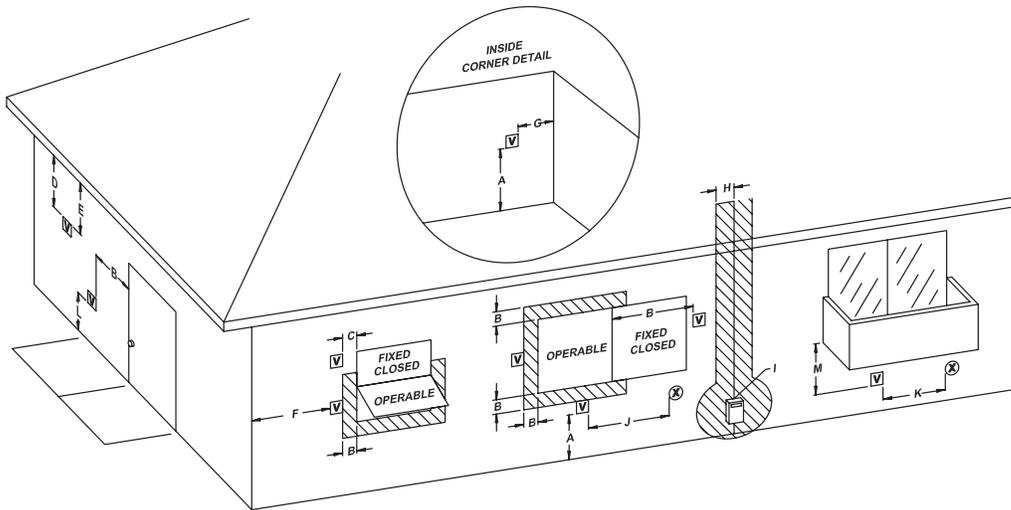


LEFT SIDE



FRONT VIEW

**Fig. 2: Draft Assembly**



**Fig. 3: Minimum Clearances from Vent/Air Inlet Terminations – Indoor and Outdoor Installations**

		<b>U.S. Installations<sup>1</sup></b>	<b>Canadian Installations<sup>2</sup></b>
A	Clearance above grade, veranda, porch, deck, or balcony	1 ft (30 cm)	1 ft (30 cm)
B	Clearance to window or door that may be opened	4 ft (1.2m) below or to side of opening; 1 foot (30 cm) above opening	3 ft (91 cm)
C	Clearance to permanently closed window	*	*
D	Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 ft (61cm) from the centerline of the terminal	5 ft (1.5m)	*
E	Clearance to unventilated soffit	*	*
F	Clearance to outside corner	*	*
G	Clearance to inside corner	6 ft (1.83m)	*
H	Clearance to each side of center line extended above meter/regulator assembly	*	3 ft (91 cm) within a height 15 ft above the meter/regulator assembly
I	Clearance to service regulator vent outlet	*	6 ft (1.83m)
J	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	4 ft (1.2m) below or to side of opening; 1 ft (30 cm) above opening	3 ft (91 cm)
K	Clearance to mechanical air supply inlet	3 ft (91 cm) above if within 10 ft (3m) horizontally	6 ft (1.83m)
L	Clearance above paved sidewalk or paved driveway located on public property	7 ft (2.13m)	7 ft (2.13m) <b>t</b>
M	Clearance under veranda, porch, deck or balcony	*	12 in. (30 cm) <b>TT</b>

<sup>1</sup> In accordance with the current ANSI Z223.1/NFPA 54 National Fuel Gas Code

<sup>2</sup> In accordance with the current CAN/CSA-B149 Installation Codes

**t** Vent terminal shall not terminate directly above sidewalk or paved driveway located between 2 single family dwellings that serves both dwellings

**TT** Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor and top of terminal and underside of veranda, porch, deck or balcony is greater than 1 ft (30cm)

\* Clearances in accordance with local installation codes and the requirements of the gas supplier

**Table B: Vent/Air Inlet Termination Clearances**

## Wiring a Power Vent Assembly to an Appliance with IID Ignition

**WARNING:** Disconnect all electrical power to the unit before servicing to avoid potential shock injury or damage to the unit. To change voltages, follow wiring diagram for correct voltage connections. Improper wiring connections can burnout the relay and blower motor.

## Venting

The vent pipe must be the same size or one size larger than what is indicated. The D-2 Power Vent is capable of 360-degree discharge rotation and operates with a positive vent static pressure and with a vent gas temperature less than 400°F. **The total length of horizontal run shall not exceed an equivalent of 40 feet including termination cap.** For all cases, each 90-degree elbow reduces the maximum horizontal vent run by 10 feet and each 45-degree elbow in the vent run reduces the maximum vent run by 5 feet. See the table below for maximum vent lengths using 90-degree and 45-degree elbows.

The D-2 Power Vent uses positive pressure to push flue gases through the vent pipe to the outside. The vent must be installed to prevent flue gas leakage. Care must be taken during assembly to ensure that all joints are sealed properly and are airtight.

The vent must be installed to prevent the potential accumulation of condensate in the vent pipes. It is recommended that:

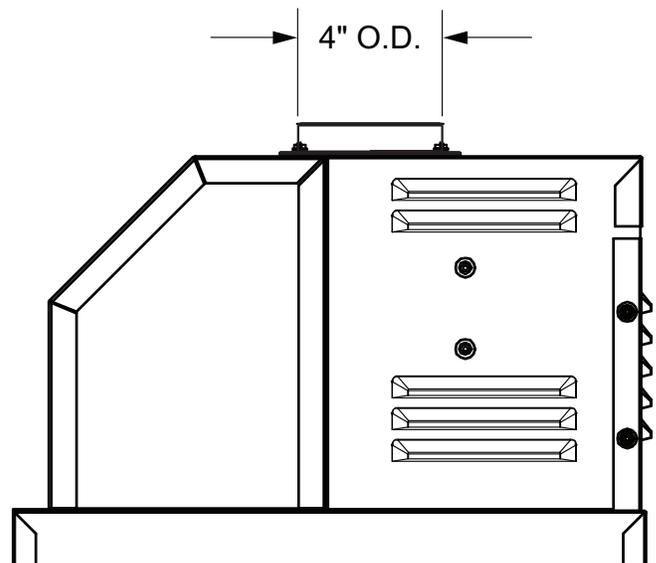
- a) The vent be installed with a slight downward slope of not more than 1/4" per foot of horizontal run to the vent terminal.
- b) The vent be insulated through the length of horizontal run.

For appliances installed in extreme cold climate, it is recommended that:

- a) The vent be installed with a slight upward slope of not more than 1/4" per foot of horizontal run to the vent terminal. In this case, an approved condensate trap must be installed per applicable codes.
- b) The vent be insulated through the length of the horizontal run.

90 Degree Elbows		45 Degree Elbows	
Quantity	Maximum Length (ft)	Quantity	Maximum Length (ft)
1	30	1	35
2	20	2	30
3	10	3	25

Table C: Reduced Maximum Equivalent Vent Run



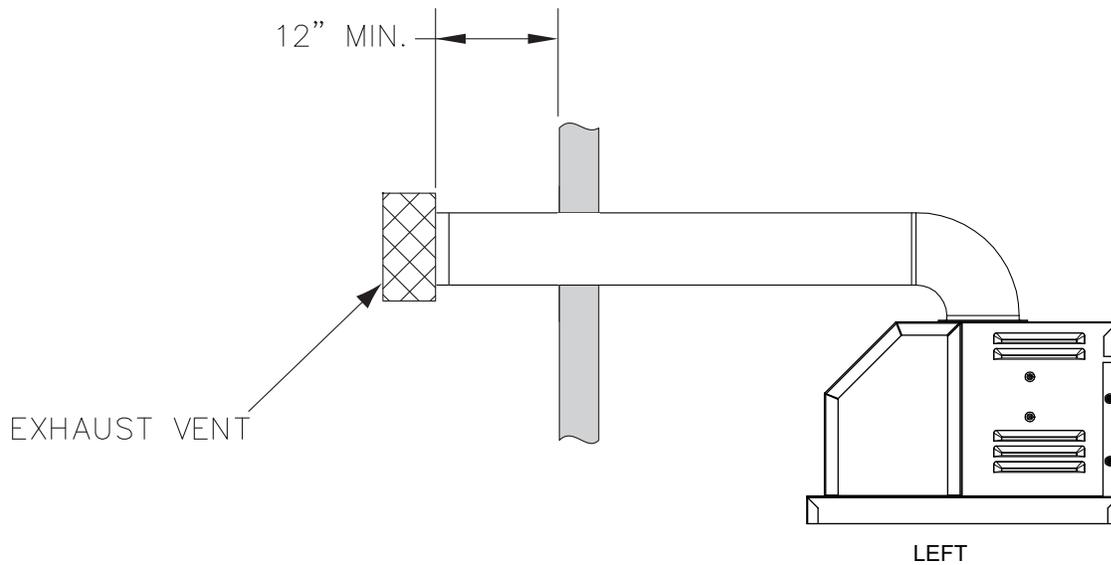
LEFT SIDE

Fig. 4: Draft Assembly

The Raypak Power Vent operates with a positive vent static pressure and with a vent gas temperature that avoids excessive condensate production in the vent and as such it is listed as a **CATEGORY III** appliance.

Exception: When a Power Vent is connected to a vertical vent of sufficient height to generate a negative draft in the system. Consult sizing guide or factory.

The D-2 Power Vent assembly is suitable for through the wall venting, and for connection to smaller size vent pipes and breeching other than the standard atmospheric heater.

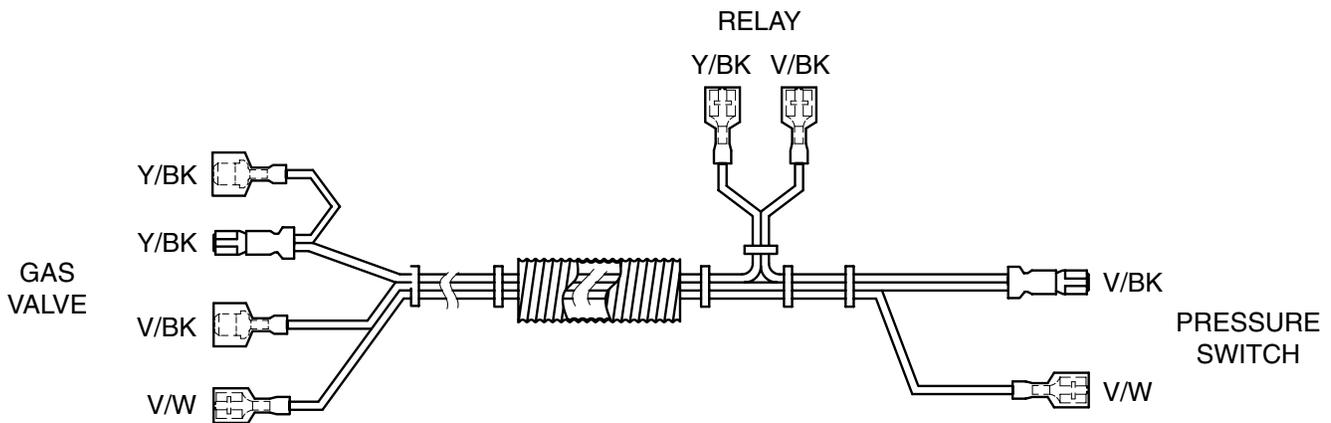


Note: The 90° elbow may be used as a termination cap.

**Fig. 5: Through the Wall Vent**

The D-2 Power Vent assembly includes a wire harness, shown in Fig. 6 below, which provides quick connections with the respective controls in the heater control box. The harness is of sufficient length to fit the appliance for which it is sized.

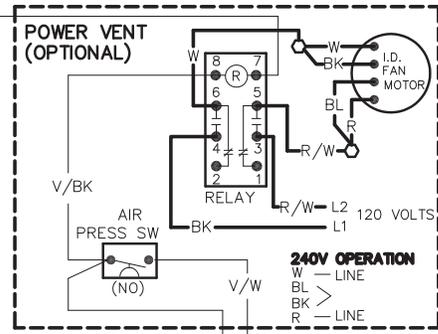
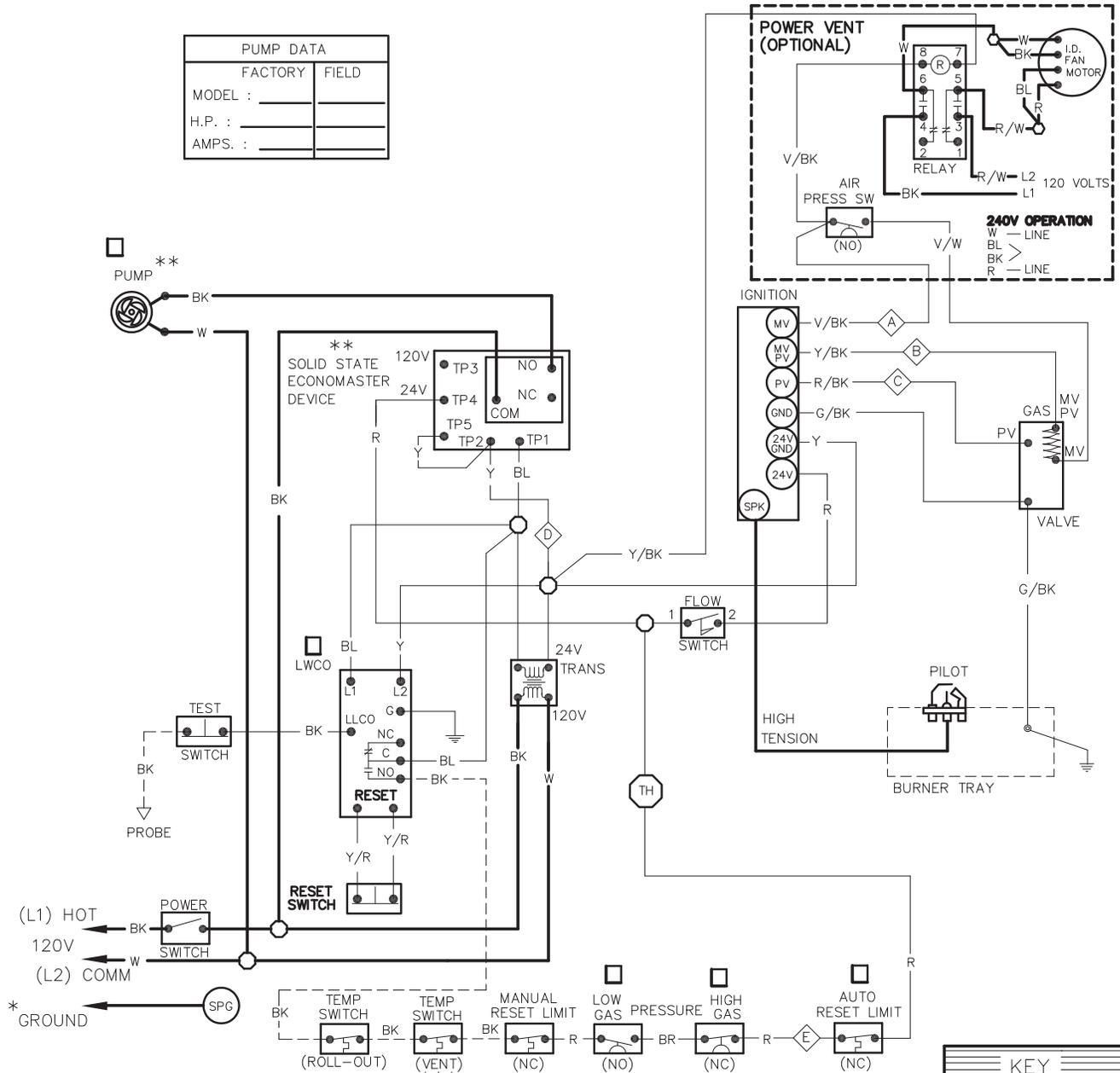
Reference the wiring diagram supplied with each appliance for actual connections.



**Fig. 6: D-2 Power Vent Wire Harness**

# Wiring Diagrams—182-260 WH1 (Atmospheric)

PUMP DATA	
FACTORY	FIELD
MODEL :	
H.P. :	
AMPS. :	

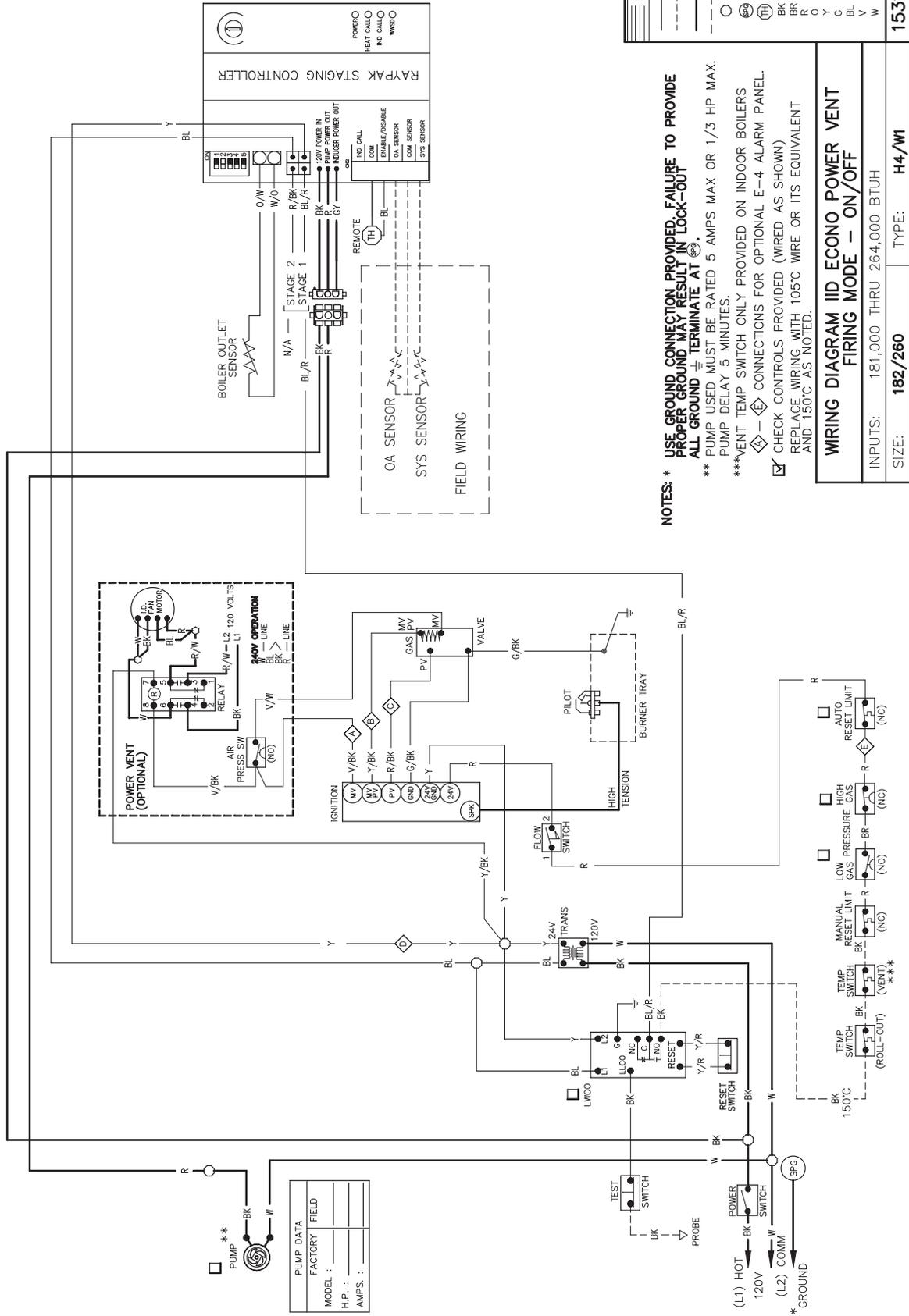


- NOTES:**
- \* **USE GROUND CONNECTION PROVIDED. FAILURE TO PROVIDE PROPER GROUND MAY RESULT IN LOCK-OUT ALL GROUND  $\perp$  TERMINATE AT  $\text{SPG}$ .**
  - \*\* **PUMP USED MUST BE RATED 10 AMPS MAX OR 3/4 HP MAX. PUMP DELAY ADJUSTIBLE BETWEEN 3 AND 10 MINUTES.**
  - \*\*\* **VENT TEMP SWITCH ONLY PROVIDED ON INDOOR BOILERS**
  - $\Delta$  —  $\Delta$  **CONNECTIONS FOR OPTIONAL E-4 ALARM PANEL.**
  - CHECK CONTROLS PROVIDED (WIRED AS SHOWN)**
  - REPLACE WIRING WITH 105°C WIRE OR ITS EQUIVALENT AND 150°C AS NOTED.**

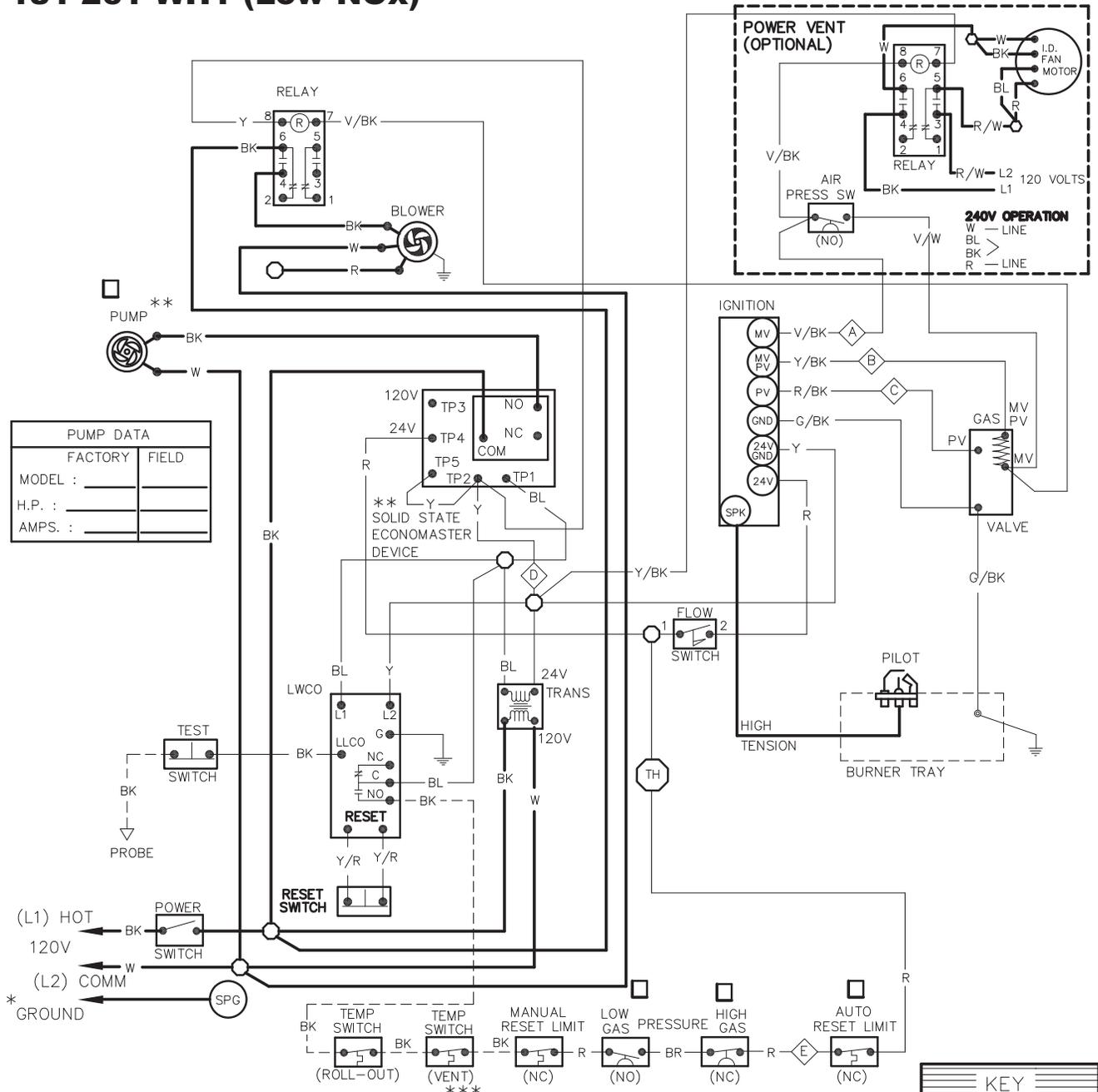
KEY	
—	24V 105°C
- - -	24V 150°C
—	120V 105°C
○	WIRE NUT
⊕	GROUND
BK	BLACK
BR	BROWN
R	RED
O	ORANGE
Y	YELLOW
G	GREEN
BL	BLUE
V	VIOLET
W	WHITE

<b>WIRING DIAGRAM IID ECONO POWER VENT FIRING MODE — ON/OFF</b>		
INPUTS:	181,000 THRU 264,000 BTUH	
SIZE:	<b>182/260</b>	TYPE: <b>WH1</b>
		<b>152509   3</b>

# 182-260 H4/W1 (Atmospheric)



# 181-261 WH1 (Low NOx)



PUMP DATA	
FACTORY	FIELD
MODEL :	
H.P. :	
AMPS. :	

- NOTES:**
- \* **USE GROUND CONNECTION PROVIDED. FAILURE TO PROVIDE PROPER GROUND MAY RESULT IN LOCK-OUT ALL GROUND ± TERMINATE AT SPG.**
  - \*\* **PUMP USED MUST BE RATED 10 AMPS MAX OR 3/4 HP MAX. PUMP DELAY ADJUSTABLE BETWEEN 3 AND 10 MINUTES.**
  - \*\*\* **VENT TEMP SWITCH ONLY PROVIDED ON INDOOR BOILERS**
  - ⬡ - ⬢ **CONNECTIONS FOR OPTIONAL E-4 ALARM PANEL.**
  - ☑ **CHECK CONTROLS PROVIDED (WIRED AS SHOWN) REPLACE WIRING WITH 105°C WIRE OR ITS EQUIVALENT AND 150°C AS NOTED.**

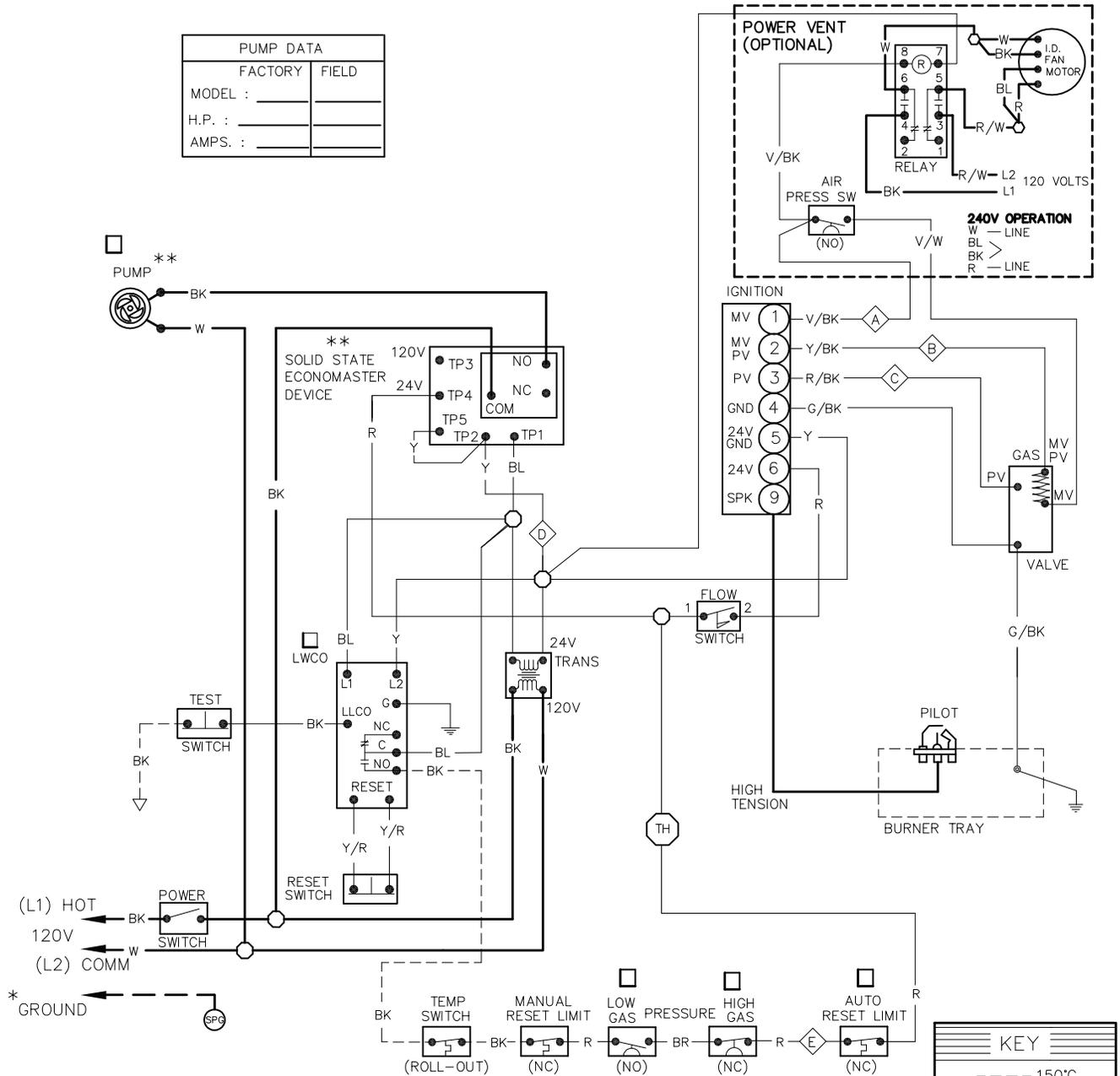
KEY	
—	24V 105°C
- - -	24V 150°C
—	120V 105°C
○	WIRE NUT
⊕	GROUND
BK	BLACK
BR	BROWN
R	RED
O	ORANGE
Y	YELLOW
G	GREEN
BL	BLUE
V	VIOLET
W	WHITE

<b>WIRING DIAGRAM IID ECONO LOW NOX POWER VENT FIRING MODE - ON/OFF</b>	
INPUTS:	181,000 THRU 264,000 BTUH
SIZE:	<b>181/261</b>
TYPE:	<b>WH1</b>
<b>152522</b>	
<b>4</b>	



# Wiring Diagrams—330-400 H4/WH1 (Atmospheric)

PUMP DATA	
FACTORY	FIELD
MODEL :	
H.P. :	
AMPS. :	

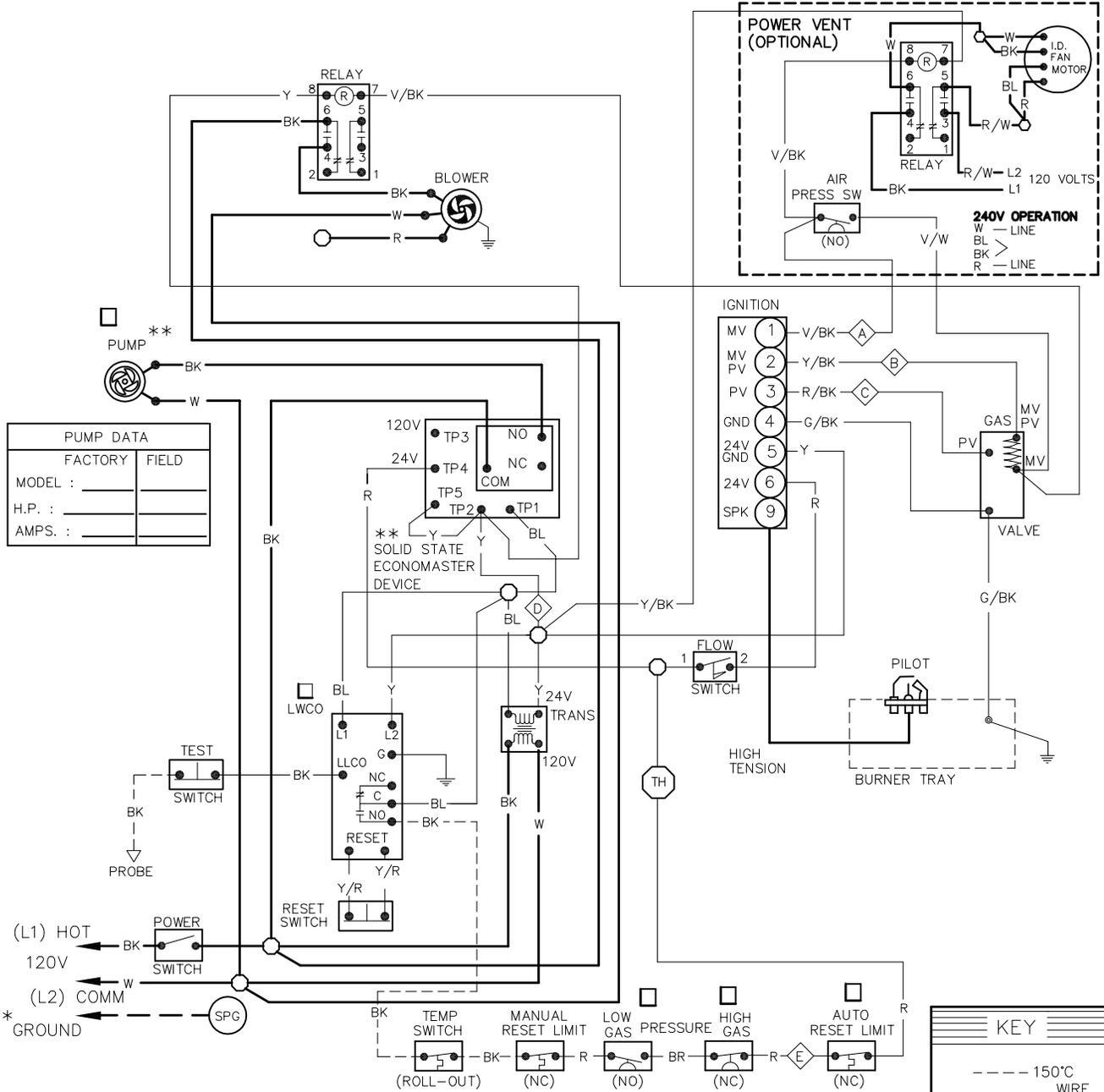


- NOTES:**
- \* USE GROUND CONNECTION PROVIDED. FAILURE TO PROVIDE PROPER GROUND MAY RESULT IN LOCK-OUT. ALL GROUND  $\perp$  TERMINATE AT  $\text{SPK}$ .
  - \*\* PUMP USED MUST BE RATED 10 AMPS MAX OR 3/4 HP MAX. PUMP DELAY ADJUSTABLE BETWEEN 3 AND 10 MINUTES.
  - $\diamond$  -  $\diamond$  CONNECTIONS FOR OPTIONAL E-4 ALARM PANEL.
  - CHECK CONTROLS PROVIDED (WIRED AS SHOWN)
- REPLACE WIRING WITH 105°C WIRE ONLY

KEY	
----	150°C WIRE
—	24V
—	120V
----	120V FIELD WIRE
$\odot$	WIRE NUT
$\text{SPK}$	GROUND
BK	BLACK
BR	BROWN
R	RED
O	ORANGE
Y	YELLOW
G	GREEN
BL	BLUE
V	VIOLET
W	WHITE

<b>WIRING DIAGRAM IID ECONO POWER VENT FIRING MODE - ON/OFF</b>			
INPUTS:	334,000 THRU 399,000 BTUH		
SIZE:	<b>330/400</b>	TYPE:	<b>H4/W1/WH1</b>
			<b>152510   3</b>

# 331-401 H4/WH1 (Low NOx)



PUMP DATA	
FACTORY	FIELD
MODEL :	
H.P. :	
AMPS. :	

**NOTES:** \* USE GROUND CONNECTION PROVIDED. FAILURE TO PROVIDE PROPER GROUND MAY RESULT IN LOCK-OUT ALL GROUND  $\neq$  TERMINATE AT (SPG).

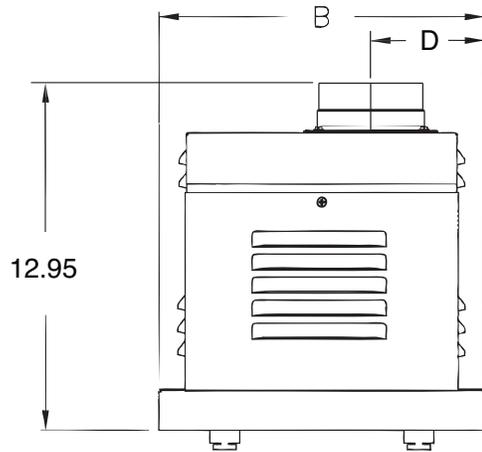
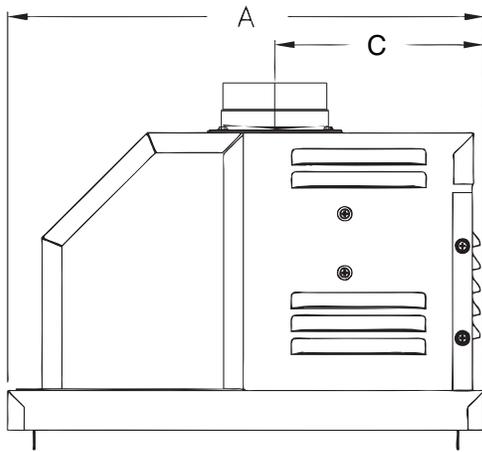
\*\* PUMP USED MUST BE RATED 10 AMPS MAX OR 3/4 HP MAX. PUMP DELAY ADJUSTABLE BETWEEN 3 AND 10 MINUTES.

⬡ - ⬢ CONNECTIONS FOR OPTIONAL E-4 ALARM PANEL.

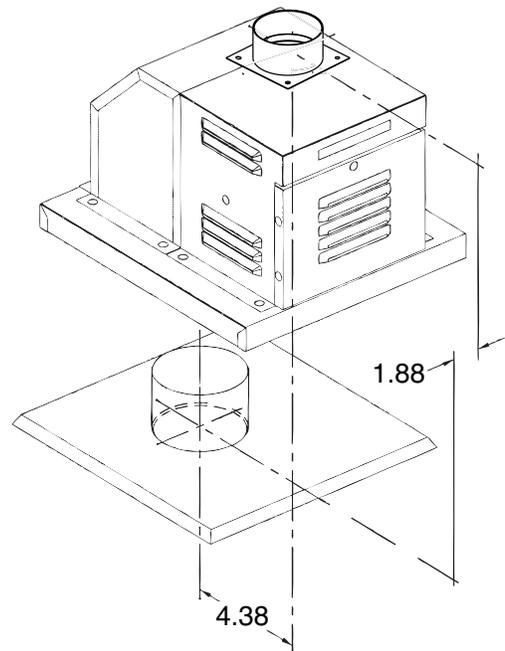
☑ CHECK CONTROLS PROVIDED (WIRED AS SHOWN) REPLACE WIRING WITH 105°C WIRE ONLY

<b>WIRING DIAGRAM IID ECONO LOW NOX POWER VENT FIRING MODE - ON/OFF</b>	
INPUTS: 334,000 THRU 399,000 BTUH	
SIZE: <b>331/401</b>	TYPE: <b>H4/W1/WH1</b>

KEY	
----	150°C WIRE
—	24V
—	120V
----	120V FIELD WIRE
○	WIRE NUT
⊙	(SPG) GROUND
BK	BLACK
BR	BROWN
R	RED
O	ORANGE
Y	YELLOW
G	GREEN
BL	BLUE
V	VIOLET
W	WHITE



SEE TABLE D FOR  
DIMENSIONAL DATA



Model No.	A	B	C	D
181	18.13	12.38	7.88	4.25
182	18.13	12.38	7.88	4.25
260	18.13	12.38	7.88	4.25
261	18.13	12.38	7.88	4.25
330	17.50	15.75	7.63	6.00
331	17.50	15.75	7.63	6.00
400	17.50	15.75	7.63	6.00
401	17.50	15.75	7.63	6.00

Table D: Dimensional Data

---

## Sequence of Operation

On call for heat, the D-2 Power Vent fan (and appliance pump) start. When the flow switch circuits close, the ignition system consisting of an electronic spark module, pilot gas system and flame sensor, are energized. When draft proving switch closes and all safety circuits are proven, the automatic main gas valves will open and the heater will operate. When the operating limit circuit is satisfied, the heater will shut down.

## Start Up Procedures

The water system, the gas system and the electrical system for the heater should be completed and checked as per the heater installation manual and associated documents.

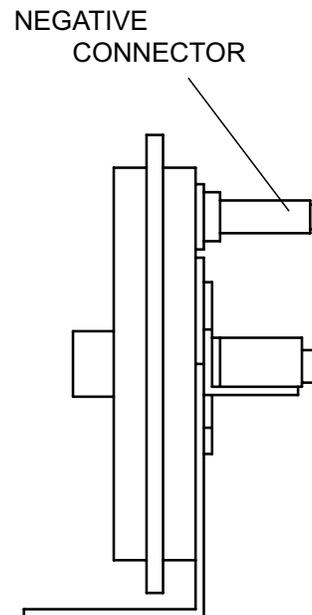
1. Turn on power to the heater with the manual main gas valve and pilot gas valve off. The electric power supply requirements are:
  - a. Dual-voltage fan motor.  
120/240 volt 60Hz 1.0/1.95 Amp fan motor for models 181-401.
2. Check power connections.
3. Close heater power switch.
4. Set operating control to call for heat.
  - a. Fan motor starts, draft proving switch closes.
  - b. Heater pump starts, flow switch closes.
  - c. Ignition module energized.
  - d. Check for spark at gas pilot.
5. Turn operating control to end call for heat.
6. Wait a minimum of 60 seconds.
7. Open pilot gas valve.
  - a. Repeat procedure outlined in #4 above.
8. After pilot gas is proven and main safety shut-off valve is energized.
  - a. Main burners will ignite.

9. Heater will operate until call for heat is satisfied.
10. Restart unit and visually check all components for proper operation.
11. Check all vent connections and joints for leakage. Correct if found.
12. To restart unit after a failure, follow the procedures outlined above and other subsequent or related sections outlined in the heater manual.

**EMERGENCY SHUTDOWN: SHUT OFF ALL POWER AND GAS, CALL GAS UTILITY.**

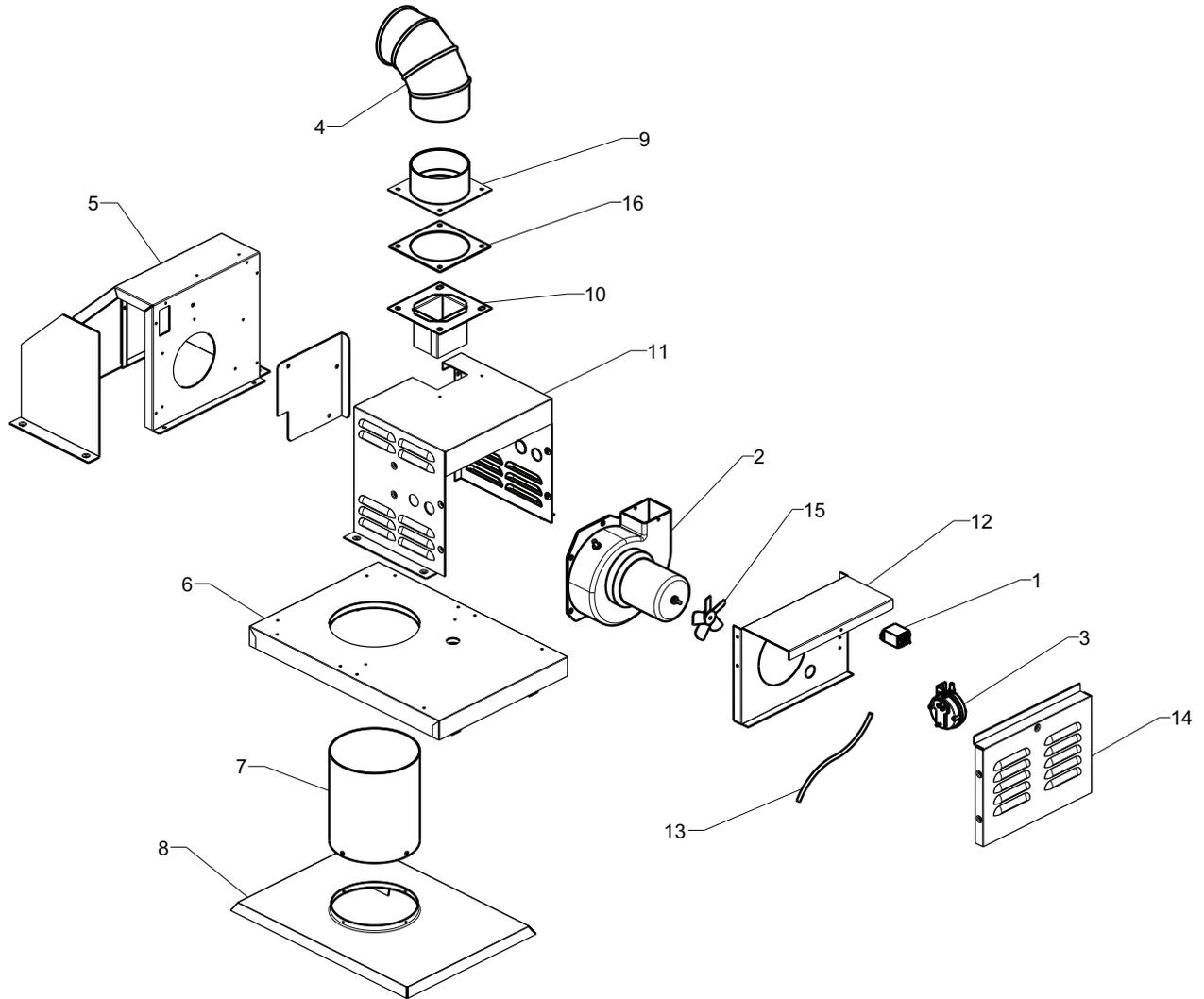
## Draft Proving Switch

The draft proving switch insures that the blower is operating. The switch is in the limit circuit and does not allow the ignition module to operate unless it is closed.



**Fig. 7: Draft Proving Switch**

## Illustrated Parts List



Call Out	Description	181-261	331-401
1	Relay	008784F	008784F
2	Blower	008156F	008156F
3	NO Pressure Switch	008062F	008135F
4	Termination Elbow with Screen	010827F	010827F
5	Flue Box	008682F	008683F
6	Base Assembly	008684F	008685F
7	Flue Collar	008686F	008686F
8	Flue Adaptor	008687F	008688F
9	4" Flange	008689F	008689F
16	Seal Gasket	015040F	015040F
10	Blower Adaptor	008690F	008690F
11	Control Cover	008691F	008691F
12	Control Swaybrace	008692F	008692F
13	Silicone Hose	008693F	008693F
14	Front Panel	008694F	008694F
15	Blower Cooling Fan	011549F	011549F







**[www.raypak.com](http://www.raypak.com)**

Raypak, Inc., 2151 Eastman Avenue, Oxnard, CA 93030 (805) 278-5300 Fax (805) 278-5468  
Litho in U.S.A.